

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
Email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Call: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.
21962	16-Sep-08	CDART100	Barney Bangs
Customer PO Number		Ship Via	Packing Slip No.
PO00007171		Pick-Up	30213
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

Lot No: BATCH0000000003 Qty: 12

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

09/26/2008

Date



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems

Fax: 613-632-2030

Attention: Sandra Nadeau

Fax From: Deanna Penner

EDMONTON
HEAD OFFICE
12122-68 Street
Edmonton AB T5B 1R1
Canada
Phone: (780) 474-5721

TORONTO
6800 Kenway Drive
Mississauga ON L5T 2N3
Canada

CALGARY
2nd Floor 337-17 Avenue SW
Calgary AB T2S 0A5
Canada

VANCOUVER
13911 Bridgeport Road
Richmond BC V6V 1J6
Canada

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating {approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.)}
Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch
Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848,
101630226, 101630234, 101630275 & 101630283 &
2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226,
101630234, 101630275 & 101630283
2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely:
J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

— # 11105 / 11

RELEASE NOTE

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 Tel: 613-632-1282
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 MID : CATULSAF1123HAW
 www.tulmar.com
 email: info@tulmar.com

Bill No:

Dart Aerospace
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7. Canada

Release Note No.
R92-30213
 Ship Date

26-Sep-08

Ship To:

Dart Aerospace
 1270 Aberdeen Street
 Call: Chantal Lavoie
 Tel: 613-632-9577
 Hawkesbury, ON K6A 1K7. Canada
 613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.
21962	16-Sep-08	CDART100	Barney Bangs
Customer PO Number		Ship Via	Packing Slip No.
PO00007171		Pick-Up	30213
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
8421-107 Dart Blade Fold Kit - Pad #8/ Drawing No: (Ref B67-43001-33 Rev B1) DWG Rev: NR	20	EA	20
		<i>S 08/04/08</i>	
8421-109 Dart Blade Fold Kit - Pad #10/ Drawing No: (Ref B67-43001-35 Rev B1) DWG Rev: A	9	EA	9
		<i>S 08/04/08</i>	
8421-104 Dart Blade Fold Kit - Pad #5/ Drawing No: (Ref B67-43001-173 Rev B1) DWG Rev: A	20	EA	20
		<i>S 08/04/08</i>	
8421-103 Dart Blade Fold Kit - Pad #4/ Drawing No: (Ref B67-43001-181 Rev B1) DWG Rev: A	20	EA	20
		<i>S 08/04/08</i>	
8421-108 Dart Blade Fold Kit - Pad #9/ Drawing No: (Ref B67-43001-267 Rev B1) DWG Rev: NR	12	EA	12
		<i>S 08/04/08</i>	

DART AEROSPACE LTD	Work Order: 41505
Description: UPPER PAD ASSY	Part Number: PR6743001- 32
Inspection Dwg: Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: B	Audited by: C	Prototype Approval: A
Date: 8-9-2	Date: 08/08/02	Date: 8

Rev	Date	Change	P/o B67-43001-33	Revised by	Approved
A		New Issue		KJ/JLM	

P/O B67-43001-33



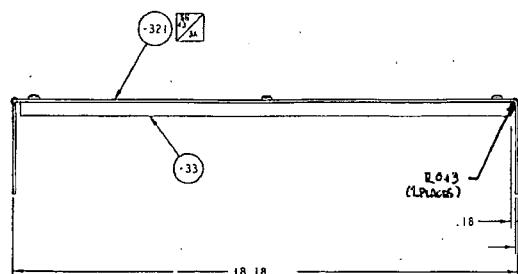
RELEASED
06.01.20

1

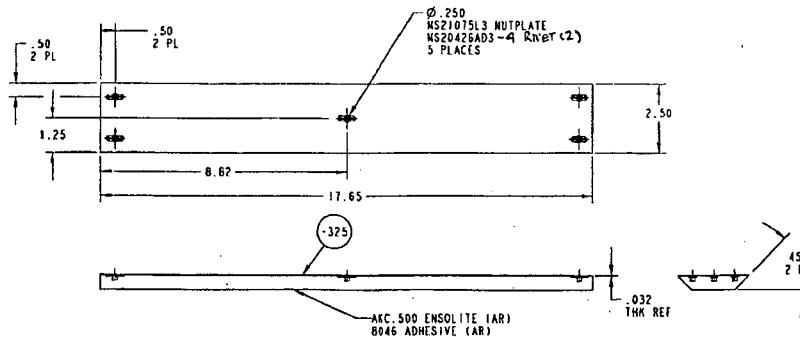
10



— Ø .193 THRU
MACH DRILL WITH
EXISTING NUTPLATE
LOC'S OF .33
MS27039-1-09 SCREW
NAS1149T0316P WASHER
5 PLACES

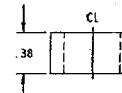
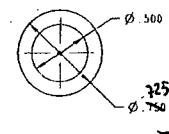
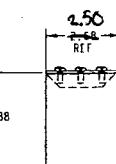


① -31 UPPER RESTRAINT WELDMENT

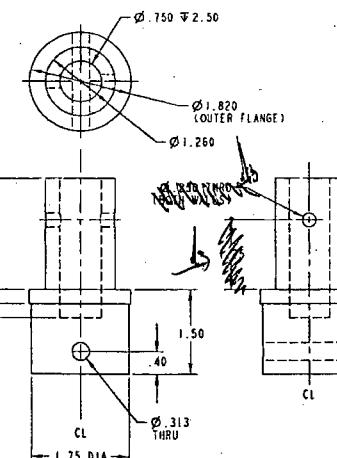


① - 33 UPPER PAD ASSY

SCALE 0.500
NATL FOR -325: .032 THK 2024-T3 AL.
00-A-259/4



(4) - 299 BUSHING  



① -305 BEARING

SCALE 1.000
JLM MAT: 2024-T3 A
00-1-200/3

PREMIER AVIATION, INC.
9660 Aviation Parkway, Grand Prairie, Texas 75082

ORIGINAL

104505 WILKINSON

STRICT COPY
RETURN TO
ENGINEERING
UNCCD:RC/ED COPY
SUBJECT TO AMENDMENT

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER PAD ASSY

Job Number: 41505

Part Number: PB674300133

Job Number:



Seq. #: Machine Or Operation:

Description :

13.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/01/08 120

14.0 PG

PURCHASING



7/01/2008

Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

C 08/09/16 20

15.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

P 08/09/08 20

16.0 QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S 08/09/30 120

17.0 PACKAGING 1

PACKAGING RESOURCE #1



120

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 510

8/9/30

30

18.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/02 10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:04 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER PAD ASSY

Job Number: 41505

Part Number: PB674300133

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



S 08/08/08 X 20

Comment: INSPECT WORK TO CURRENT STEP

7.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

08-08-08 X 20

8.0 POWDER COATING

POWDER COATING



M 10 2316

20X

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

8:50

OVEN TEMPERATURE:

325°F

FINISH TIME:

9:20

M-10 08/09/13

9.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

10/08/10 20

10.0 MS20426AD34

RIVET



Comment: Qty.: 10.0000 Each(s)/Unit Total: 200.0000 Each(s)

RIVET

batch:

M 10 5978

10

11.0 MS21075L3

Nutplate



Comment: Qty.: 5.0000 Each(s)/Unit Total: 100.0000 Each(s)

Nutplate

batch:

M 10 9068

10 8/9/10 20

12.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble as per dwg B67-43001

10/08/10 20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-33 PAR #: N/A Fault Category: Prod / fab. ass' med & small NCR: Yes No DQA: D Date: 08/10/03

Resolution: _____ Disposition: _____ QA: N/C Closed: D Date: 08/10/03

NCR: 41505		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/09/08	5	Found at the countersink 1 piece was side was dome & ed	AB 09/09/08	Scrap + destroy	08/09/08	AB 09/09/08	AB 09/09/08	AB 09/09/08

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:04 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: UPPER PAD ASSY		
Job Number	: 41505		Part Number	: PB674300133		
Estimate Number	: 13416		Drawing Number	: B6743001 P.41		
P.O. Number	:		Project Number	: N/A		
This Issue	: 19/08/2008		Type	: SMALL /MED FAB		
Prsht Rev.	: NC		Drawing Revision	: B1		
First Issue	: / /		Material	:		
Previous Run	: 40294		Due Date	: 18/09/2008		Qty: 20 Um: Each
Written By	:					
Checked & Approved By	: <u>Jul 08.8.20</u>					
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M2024T3S032	2024-T3 .032 sheet
		Comment: Qty.: 0.3217 sf(s)/Unit Total : 6.4344 sf(s) 2024-T3 .032 sheet batch: <u>106272X4</u> <u>HB 8-9-2</u> <u>108595X</u>
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001-325 ***Use cutting file -325***** Dwg Rev: <u>B1</u> <u>HB 8-9-2</u> <u>21</u> Prog Rev: <u>B1</u>
		2-Deburr if necessary <u>HB 8-9-2</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>HB 8-9-2</u>
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK <u>5/08/08 (21) counter</u>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- counter sink rivet holes as per dwg <u>E. B. 8/08/08 (20)</u>